



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4419-3

Job Sheet 175446



Part No: D4419-3

Job Qty: 8 ea

Part Name: Aft Support Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/4/18

Job Tracking No:

Due Date: 4/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A IPP REV:A NEW ISSUE 11-07-11 JLM VERIFIED BY:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea	4/14/18	4/14/18	0.00	0.00	Start Up Waterjet		SC 18/04/05
100	Waterjet	8 pcs	4/16/18	4/16/18	0.00	1.68	Waterjet1		SC 18/04/05
110	QC	8 pcs	4/16/18	4/16/18	0.00	0.00	QC2 Waterjet-3		SC 18/04/05
120	QC	8 pcs	4/16/18	4/16/18	0.00	0.00	QC8-4		38
130	Packaging	8 pcs	4/16/18	4/16/18	0.00	0.00	Packaging3	ST090	APR 17 2018
140	QC21-SA	8 Ea	4/16/18	4/16/18	0.00	0.00	QC21		DAS 21 APR 17 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	2.7648 sf (.3456 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S11GA	3	118	0

Part Specifications

Specifications could not be found.

Plex 4/4/18 11:38 AM Dart.Gagnon.Michelle



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Container No: S058635



Part: D4419-3

Job No: 175446

Serial No/Batch: S058635

Revision:

Inspector:

Date: 04/05/18

DART AEROSPACE LTD		Work Order:	<i>175446</i>
Description: Aft Support Plate		Part Number:	D4419-3
Inspection Dwg: D4419 Rev: A		Page 1 of 2	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.129	+0.005/-0.001	<i>Ø0,129</i>	<i>1</i>		<i>VPC01</i>	
Ø0.191	+0.005/-0.001	<i>Ø0,191</i>	<i>1</i>			
Ø0.250	+0.005/-0.001	<i>Ø0,250</i>	<i>1</i>			
Ø0.53	+0.008/-0.001	<i>Ø0,53</i>	<i>1</i>			
5.55	+/-0.030	<i>5,552</i>	<i>1</i>			
5.27	+/-0.030	<i>5,271</i>	<i>1</i>			
4.25	+/-0.030	<i>4,25</i>	<i>1</i>			
2.80	+/-0.030	<i>2,80</i>	<i>1</i>			
0.40	+/-0.030	<i>0,403</i>	<i>1</i>			
3.83	+/-0.030	<i>3,832</i>	<i>1</i>			
5.56	+/-0.030	<i>5,56</i>	<i>1</i>			
6.26	+/-0.030	<i>6,26</i>	<i>1</i>			
7.14	+/-0.030	<i>7,14</i>	<i>1</i>			
7.73	+/-0.030	<i>7,733</i>	<i>1</i>			
0.31	+/-0.030	<i>0,31</i>	<i>1</i>			
0.38	+/-0.030	<i>0,385</i>	<i>1</i>			
0.750	+/-0.010	<i>0,751</i>	<i>1</i>			
1.53	+/-0.030	<i>1,53</i>	<i>1</i>			
0.390	+/-0.010	<i>0,392</i>	<i>1</i>			
0.450	+/-0.010	<i>0,454</i>	<i>1</i>			
1.67	+/-0.030	<i>1,673</i>	<i>1</i>			
10.55	+/-0.030	<i>10,55</i>	<i>1</i>			
8.00	+/-0.030	<i>8,00</i>	<i>1</i>			
6.02	+/-0.030	<i>6,022</i>	<i>1</i>			
1.10	+/-0.030	<i>1,10</i>	<i>1</i>			
1.20	+/-0.030	<i>1,20</i>	<i>1</i>			
0.50	+/-0.030	<i>0,50</i>	<i>1</i>			
1.500	+/-0.010	<i>1,502</i>	<i>1</i>			
0.60	+/-0.030	<i>0,60</i>	<i>1</i>			
2.300	+/-0.010	<i>2,303</i>	<i>1</i>			
0.63	+/-0.030	<i>0,63</i>	<i>1</i>			
0.991	+/-0.010	<i>0,995</i>	<i>1</i>			
0.440	+/-0.010	<i>0,444</i>	<i>1</i>			

